



The Aurelion Installation Guide

Contents:

- 2 x M5 x 25mm Screws CSK
- 2 x M5 x 30mm Screws CSK
- The Aurelion

Tools & Materials Required:

- Drill + 5.0 mm bit
- Pilot drill bit 2 / 3mm
- Countersink 90°
- Pozi head Screwdriver
- Tape measure / Marker
- Spirit level or square
- Soft cloth (for final wipe down)

Step-by-Step Installation Guide:

1. **Mark centres (front face)**
 - Find the drawer centreline.
 - Mark **two hole centres at 138 mm C-C** (69 mm each side of centre).
Use a level/square.
 - Apply low-tack tape over the marks to reduce breakout.
2. **Pilot drill (front → in)**
 - Drill a **2–3 mm pilot** from the **finished front face**.
 - Tip: support the back with a scrap block to avoid splintering.

3. Final drill (front → through)

- Open out each hole to $\text{Ø}5.5 \text{ mm}$ (gives comfortable clearance for M5).
- Slow speed, light pressure, support the exit side.

4. Countersink (inside face)

- Lightly countersink the **inside** of the drawer so M5 CSK heads sit flush.
- Spec: 90° countersink, $\sim\text{Ø}10 \text{ mm}$ seat.

5. Dry fit & select screw length

- Offer up the handle and check alignment.
- Use **M5 CSK**:
 - **25 mm** for $\sim 18 \text{ mm}$ fronts
 - **30 mm** for $\sim 20\text{--}22 \text{ mm}$ fronts
- Aim for **5–7 mm thread engagement** into the T-piece (15 mm max available).

6. Fix the handle

- Insert bolts from inside and start both by hand.
- **Tighten evenly**, alternating sides. Do **not** over-torque. (Tighten to **2–3 Nm**)

7. Finish

- Wipe the brass lightly (non-abrasive) and the carbon with a soft cloth (IPA OK on cured resin).
- Step back and admire **The Aurelion**.

Notes

- Always start drilling from the **finished front** to protect the visible face.
- If retrofitting: existing holes may not match **138 mm**; new holes are required by design.

Need Help?

If you experience any difficulties during installation, or have questions about your Aurelion, we're here to help.

Please contact us at **contact@harroldandlloyd.com** and a member of our team will assist you promptly.

Thank you for choosing Harrold & Lloyd.